

Work Order ID 70477

Thursday, June 09, 2011 10:51:14 AM



Page 1

Item ID: D3640-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Belt Guide

Start Date: 6/9/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 6/13/2011 Req'd Qty: 5.00

Customer:

Reference:

70477-09

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3640	Rev A

100



BAND SAW

0.00

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blank 3.8 " long

*B.A 11/06/13*5φ

110



HAAS CNC VERTICAL MACHINING #1

0.00

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

1- Mill as per Folio FA670 & Dwg D3640 Rev: A ☐2-Deburr and Blend
rad intersection with deburring tool.*B.A 11/06/13*5φ

120



QC2- Inspect parts off machine FAI/FAIB

0.00

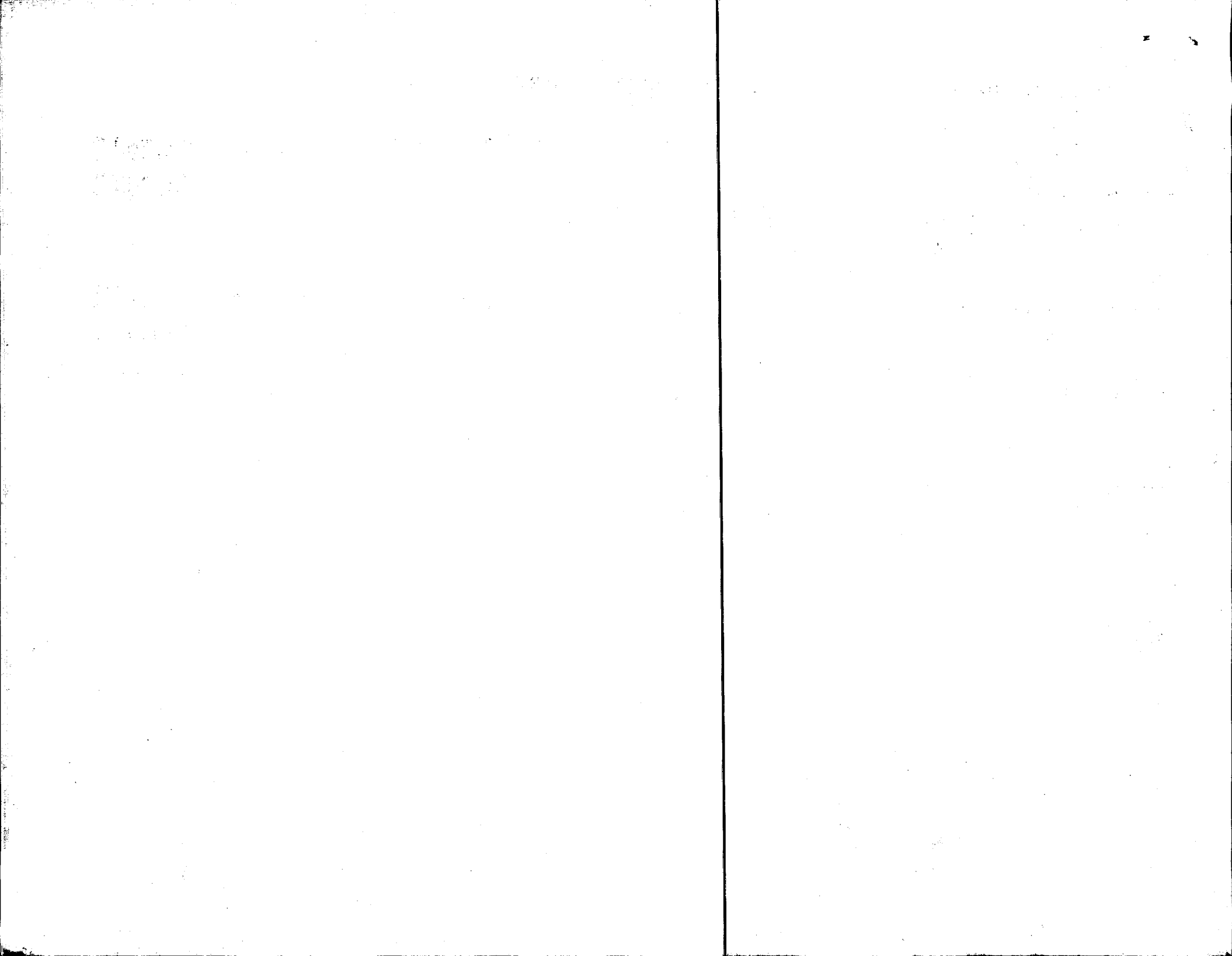
QC

Memo

0.00

Quality Control

*B.A 11/06/14*5φ



Work Order ID 70477

Thursday, June 09, 2011 10:51:14 AM



Page 2

Item ID: D3640-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Belt Guide

Start Date: 6/9/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 6/13/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00				5	0		
140 Packaging Packaging	Identify as per dwg & Stock Location <u>244</u> Memo	0.00 0.00							
150 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							

5 0

11/6/14 SD (SD)

11/6/14 JD

MC

11-06-14

Picklist Print

Thursday, June 09, 2011 10:51:10 AM

Page 1

Work Order ID: 70477



Parent Item: D3640-3



Parent Item Name: Belt Guide

Start Date: 6/9/2011

Required Date: 6/13/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A New Issue 07-01-15 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250		Purchased	No			100	f	16.0000	0.4	2.105263			



Delrin Bar

Location

Loc Qty

Loc Code

MAT055

16

✓ 117985

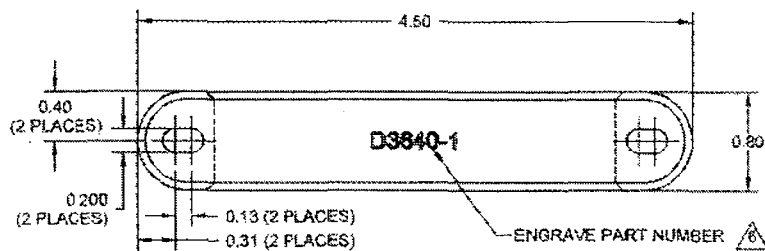
8

14535

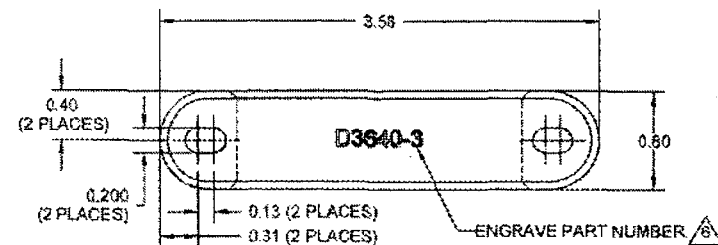
8

1.800 ft

B.A 11/02/13



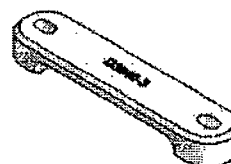
D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
- 7) WEIGHT: 0.03 lbs



RELEASED
07.07.27

A NEW ISSUE: REPLACES G10605		LE	07.07.27
REV	DESCRIPTION	BY	DATE
DESIGN	TS		
DRAWN	LE		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.07.27		
DART AEROSPACE USA, INC.		REV. A	
PORT HADLOCK, WA		SHEET 1 OF 1	
DRAWING NO. D3640		TITLE	
BELT GUIDE		SCALE	1:1
COPYRIGHT © 2007 BY DART AEROSPACE USA, INC.			
THE INFORMATION CONTAINED HEREIN IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE AND IS NOT TO BE USED FOR ANY PURPOSES OTHER THAN AUTHORIZED BY DART AEROSPACE USA, INC.			

